



## Material Safety Data Sheet

### 1. PRODUCT AND COMPANY IDENTIFICATION

Product name: VYDYNE® Nylon 6,6/6 Plus Additives (Class 200.7)  
85XFS, 86XFS, IF75AFS, and 00XFS

Reference Number: 00428

Date: 2/2/2011

#### Company Information:

Ascend Performance Materials, LLC  
3000 Old Chemstrand Road  
Cantonment, FL 32533 USA

Website: [www.ascendmaterials.com](http://www.ascendmaterials.com)

Emergency telephone: Chemtrec: 1-800-424-9300

International Emergency telephone: Chemtrec: 703-527-3887

Non-Emergency telephone: 1-850-968-8411

Ascend Performance Materials, LLC  
Highway 246  
Greenwood, SC 29648 USA

### 2. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

Form: pellets  
Colour: cream to tan  
Odour: odourless

#### WARNING STATEMENTS

No significant hazards associated with this material

#### POTENTIAL HEALTH EFFECTS

Likely routes of exposure: eye and skin contact  
inhalation

Eye contact: No more than slightly irritating to eyes.  
Dust may cause eye irritation as would any foreign material.

Skin contact: Not irritating to skin.  
No more than slightly toxic if absorbed.

Inhalation: No more than slightly toxic if inhaled.  
Elevated processing temperatures may cause release of vapours which are irritating if inhaled.

Ingestion: No more than slightly toxic if swallowed.  
Significant adverse health effects are not expected to develop if only small amounts (less than a mouthful) are swallowed.

Refer to Section 11 for toxicological information.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Components</u>	<u>CAS No.</u>	<u>Average concentration</u>	<u>Concentration range</u>	<u>Units</u>
poly(hexamethylene adipamide-co-caprolactam) (nylon 6,6/6)	24993-04-2		>=97.5 - 100.0	%

### 4. FIRST AID MEASURES

If in eyes: Immediate first aid is not likely to be required.  
This material can be removed with water.

If on skin: Immediate first aid is not likely to be required.  
This material can be removed with water.  
Wash heavily contaminated clothing before reuse.

If inhaled: Immediate first aid is not likely to be required.  
If symptoms occur, remove to fresh air.  
Remove material from eyes, skin and clothing.

If swallowed: Immediate first aid is not likely to be required.  
A physician or Poison Control Center can be contacted for advice.  
Wash heavily contaminated clothing before reuse.

### 5. FIRE FIGHTING MEASURES

Hazardous products of combustion: carbon monoxide (CO); carbon dioxide; ammonia (NH<sub>3</sub>); hydrogen cyanide (HCN); nitrogen oxides (NO<sub>x</sub>)

Extinguishing media: Water spray, foam, dry chemical, or carbon dioxide

Unusual fire and explosion hazards: None known

Fire fighting equipment: Firefighters, and others exposed, wear self-contained breathing apparatus.  
Equipment should be thoroughly decontaminated after use.

Miscellaneous advice: If this material is milled or the process generates fines, the fines could form an explosive mixture if dispersed in a sufficient quantity of air.

## 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions: Use personal protection recommended in section 8.  
Product may cause a slip hazard.
- Environmental precautions: Keep out of drains and water courses.  
Pellets may present a physical ingestion hazard to wildlife due to resemblance to grains.  
Clean up spills immediately.
- Methods for cleaning up: In case of spill, sweep, scoop or vacuum and remove. Flush spill area with water.

Refer to Section 13 for disposal information and Sections 14 and 15 for reportable quantity information.

## 7. HANDLING AND STORAGE

### Handling

Handle in accordance with good industrial hygiene and safety practices.  
These practices include avoiding unnecessary exposure and removal of material from eyes, skin and clothing.

Emptied containers retain vapour and product residue. Observe all recommended safety precautions until container is cleaned, reconditioned or destroyed. The reuse of this material's container for non industrial purposes is prohibited and any reuse must be in consideration of the data provided in this material safety data sheet.

### Storage

General: Stable under normal conditions of handling and storage.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne exposure limits: (ml/m<sup>3</sup> = ppm)

VYDYNE® Nylon 6,6/6 Plus Additives (Class 200.7) OSHA and/or ACGIH have not established specific exposure limits for this material. However, they have established limits for particulates not otherwise regulated (PNOR) and particulates not otherwise classified (PNOC) respectively, which are the least stringent exposure limits applicable to dusts.  
OSHA PEL: 15mg/m<sup>3</sup> (total dust) 8-hr TWA  
OSHA PEL: 5mg/m<sup>3</sup> (respirable) 8-hr TWA  
ACGIH TLV: 10mg/m<sup>3</sup> (total dust) 8-hr TWA  
ACGIH TLV: 3mg/m<sup>3</sup> (respirable) 8-hr TWA

- Eye protection: Does not cause significant eye irritation or eye toxicity requiring special protection.  
Use good industrial practice to avoid eye contact.
- Hand protection: This product does not present significant skin concern requiring special protection.
- Body protection: Although this product does not present a significant skin concern, minimize skin contamination by following good industrial practice.
- Respiratory protection: Avoid breathing dust.  
Use approved respiratory protection equipment when airborne exposure limits are exceeded.  
Consult the respirator manufacturer to determine the appropriate type of equipment for a given application.  
Observe respirator use limitations specified by the manufacturer.

Ventilation: Provide natural or mechanical ventilation to minimize exposure.  
If practical, use local mechanical exhaust ventilation at sources of air contamination such as processing equipment.

Components referred to herein may be regulated by specific Canadian provincial legislation. Please refer to exposure limits legislated for the province in which the substance will be used.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Flash point: > 371 C Estimated

Density: 1.12 - 1.15 g/cm<sup>3</sup>

Melting point : 210 - 255 C

NOTE: These physical data are typical values based on material tested but may vary from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specifications for the product.

## 10. STABILITY AND REACTIVITY

Conditions to avoid: None known

Materials to avoid: None known

Hazardous reactions: Hazardous polymerization does not occur.

Decomposition: Decomposition occurs above temperature listed below :

Decomposition temperature: > 300 C

Hazardous decomposition products: carbon monoxide (CO); carbon dioxide; ammonia (NH<sub>3</sub>); hydrogen cyanide (HCN); nitrogen oxides (NO<sub>x</sub>)

## 11. TOXICOLOGICAL INFORMATION

Ascend has not conducted toxicity studies on this material and no toxicological information was obtained in a reasonably extensive search of the available scientific literature. Results of single exposure (acute) toxicity studies conducted on similar materials indicate that these products are practically nontoxic orally (rats) and after skin application (rabbits). These products are practically non irritating to rabbit skin and are practically non irritating to slightly irritating to rabbit eyes. No adverse effects noted following repeated oral administration.

## 12. ECOLOGICAL INFORMATION

Ascend has not conducted environmental toxicity or biodegradation studies with this material.

### 13. DISPOSAL CONSIDERATIONS

US EPA RCRA Status: This material when discarded is not a hazardous waste as that term is defined by the Resource, Conservation and Recovery Act (RCRA), 40 CFR 261.

Disposal considerations: Incineration  
Recycle  
Landfill

Miscellaneous advice: Local, state, provincial, and national disposal regulations may be more or less stringent. Consult your attorney or appropriate regulatory officials for information on such disposal.  
This product should not be dumped, spilled, rinsed or washed into sewers or public waterways.

### 14. TRANSPORT INFORMATION

The data provided in this section is for information only. Please apply the appropriate regulations to properly classify your shipment for transportation.

US DOT

Other: Not regulated for transport.

Canadian TDG

Other: Not regulated for transport.

### 15. REGULATORY INFORMATION

Chemical Inventory Compliance The components of this product are in compliance with the relevant requirements of the chemical control laws in the following world areas: Australia, Canada DSL, China, Japan, Korea, Philippines, and United States (TSCA).

Canadian WHMIS classification: Not Controlled

SARA Hazard Notification:

Hazard Categories Under Title III Rules (40 CFR 370): Not applicable

Section 302 Extremely Hazardous Substances: Not applicable

Section 313 Toxic Chemical(s): Not applicable

CERCLA Reportable Quantity:

Not applicable

This product is compliant with EU Directives 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), 2002/96/EC on the restriction of certain hazardous substances in waste electrical and electronic equipment (WEEE), and 2003/11/EC restricting the use of PBB and

PBDE fire retardants. Heavy metal and halogen analysis using inductively coupled plasma - mass spectrometry techniques: Cadmium: <0.001% Chromium: <0.001% Lead: <0.001% Mercury: <0.001% Bromine: <0.001%

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation and the MSDS contains all the information required by the Canadian Controlled Products Regulation.

Refer to Section 11 for OSHA/HPA Hazardous Chemical(s) and Section 13 for RCRA classification.

Safety data sheet also created in accordance with Brazilian law NBR 14725

## 16. OTHER INFORMATION

Product use: Plastic resins

Reason for revision: Updated product list

	Health	Fire	Reactivity	Additional Information
Suggested NFPA Rating	1	0	0	
Suggested HMIS Rating:	1	0	0	A

Other Information: This product may contain other copolymers, colour additives, heat stabilizers, flame retardants and/or other performance additives. Under normal use conditions, these additives are contained within the polymer matrix and occupational exposures are expected to be minimal.

Prepared by the Ascend Product Stewardship Group. Please consult Ascend @ 850-968-8411 if further information is needed.

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